

## Product Data Sheet

**DIAION™ PK216LH**

DIAION™ PK216LH is a porous type strongly acidic cation exchange resin. It has 8% cross-linkages and excellent properties. A wide range of applications, especially in a field of manufacturing and processing pure water and catalysts, is recommended.

**Product**

Grade Name	DIAION™ PK216LH	
Type	Strong Acid Cation	
Matrix	Styrene-DVB, Porous	
Functional Group	Sulfonic Acid	
Ionic Form	H <sup>+</sup>	

**Specification**

Whole Bead Count	-	95 min.
Salt Splitting Capacity	meq/mL	1.6 min.
Water Content	%	50 - 60
Particle Size Distribution on 1180 μm	%	5 max.
Particle Size Distribution thr. 425 μm	%	1 max.
Effective Size	mm	0.45 min.
Uniformity Coefficient	-	1.6 max.
Ionic Form Conversion H Form	eq%	95 min.

**Typical Properties**

Shipping Density	g/L	760
Mean Particle Size	μm	750
Particle Density	g/mL	1.19
Total Swelling (Na <sup>+</sup> to H <sup>+</sup> )	%	8

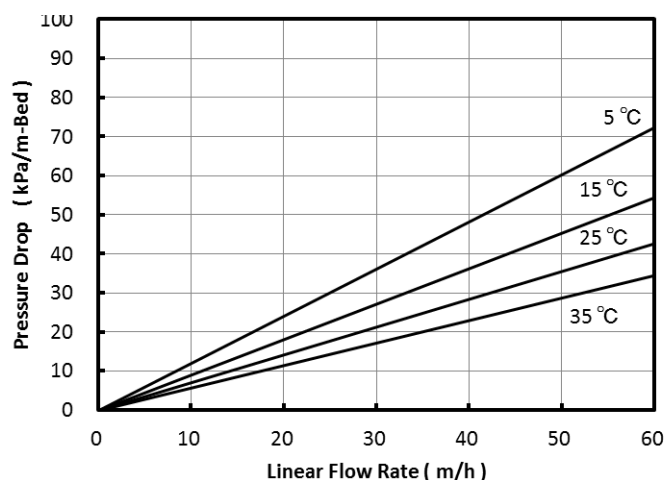
**Recommended Operating Conditions**

Maximum Operating Temperature	°C	120
Operating pH Range		0 - 14
Minimum Bed Depth	mm	800
Service Flow Rate	BV/h	10 - 60
Regenerant		HCl H <sub>2</sub> SO <sub>4</sub>
Regenerant Concentration	%	HCl 4 - 10 H <sub>2</sub> SO <sub>4</sub> 1 - 4
Regenerant Level	g/L	50 - 200
Regenerant Flow Rate	BV/h	2 - 10
Total Rinse Requirement	BV	2 - 10

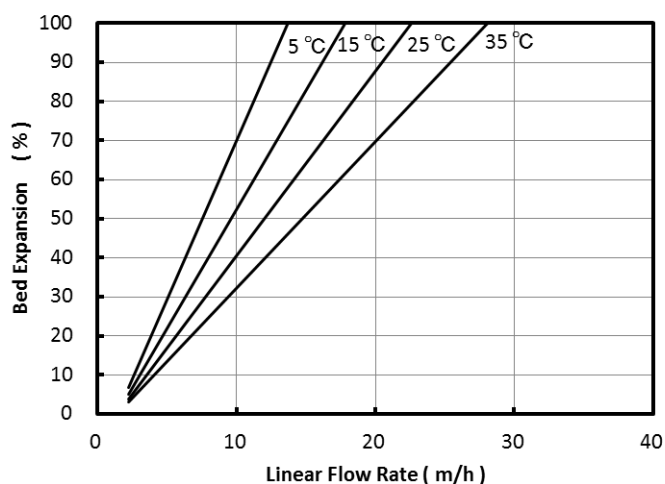
1 BV(Bed Volume)=1 m<sup>3</sup>/m<sup>3</sup>-resin

## Hydraulic Characteristics

The approximate pressure drop at various temperatures and flow rates for each meter of bed depth of DIAION™ PK216LH resin in normal down flow operation is shown in the graphs below.



**Fig. 1 Pressure Drop of PK216LH**



**Fig. 2 Bed Expansion of PK216LH**

## Notice

DIAION™ is a registered trademark of Mitsubishi Chemical Corporation. The information contained herein is believed to be true and accurate, but all data, recommendations and suggestions are provided without guarantee, since the conditions of use are beyond our control and can affect the performance and properties of our products. The user is solely responsible for confirming that our product is suitable for the intended end use, and for compliance with all legal regulations and patents. Other than compliance with published Mitsubishi Chemical Corporation specifications agreed to pursuant to a signed writing during the warranty period, and except as required by law, MITSUBISHI CHEMICAL CORPORATION AND ITS AFFILIATES MAKE NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, OR ANY WARRANTY ARISING OUT OF A COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. If a product is found to be defective during the warranty period, user's sole remedy and our sole obligation is, at our option, replacement of the affected product or refund of the purchase price. Except as required by law, we are not liable for any damage, harm or loss resulting from our product, whether direct, indirect, consequential, incidental or special, and irrespective of legal theory asserted, including strict liability, contract, warranty, or negligence.