

## Product Data Sheet

## DIAION™ SMN3

DIAION™ SMN3 is a nuclear grade mixed resin with strongly acidic cation exchange resin, DIAION™ SKN3, with <sup>7</sup>Li form, and strongly basic anion exchange resin, DIAION™ SAN1. It is used for cleanup system in primary circuit.

## Product

Grade Name	DIAION™ SMN3	
Type	Mixed	
Matrix	Styrene-DVB, Gel	
Functional Group	Sulfonic acid / Type I (trimethyl ammonium groups)	
Ionic Form	<sup>7</sup> Li <sup>+</sup> / OH <sup>-</sup>	
Chemical Equivalent Ratio	1 / 1	

## Specification

Component		Cation Exchange Resin	Anion Exchange Resin
		DIAION™ SKN3	DIAION™ SAN1
Salt Splitting Capacity	meq/mL	1.6 min.	1.0 min.
Particle Size Distribution 425 - 1180 μm	%	95 min.	95 min.
Particle Size Distribution thr. 425 μm	%	1.0 max.	1.0 max.
Ionic Form Conversion Li Form	eq%	99 min.	-
Ionic Form Conversion Na Form	eq%	0.1 max.	-
Ionic Form Conversion OH Form	eq%	-	90 min.
Ionic Form Conversion CO <sub>3</sub> Form	eq%	-	10 max.
Ionic Form Conversion Cl Form	eq%	-	0.2 max.
Metal Content (Ca)	mg/L	50 max.	50 max.
Metal Content (Pb)	mg/L	10 max.	10 max.
Metal Content (Fe)	mg/L	50 max.	-
Metal Content (Cu)	mg/L	10 max.	-
Water Extractables	g/L-R	0.5 max.	0.1 max.

## Typical Properties

Component		Mixed Resin
Shipping Density	g/L	720

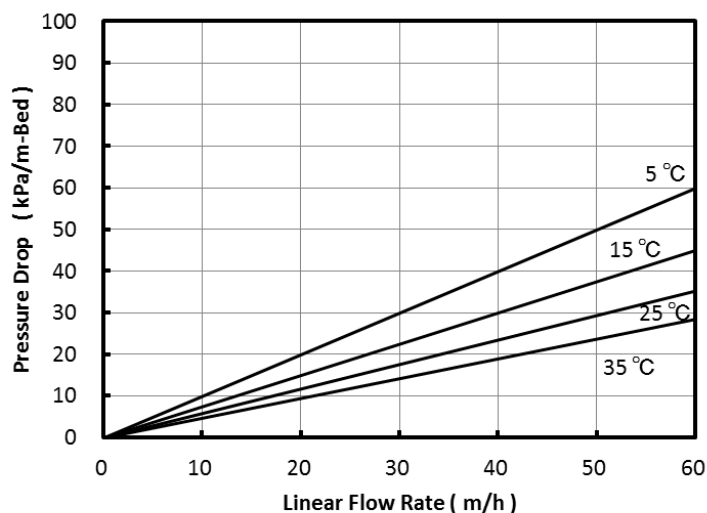
## Recommended Operating Conditions

Maximum Operating Temperature	°C	60
Operating pH Range		0 - 14
Minimum Bed Depth	mm	800
Service Flow Rate	BV/h	10 - 60

1 BV(Bed Volume)=1 m<sup>3</sup>/m<sup>3</sup>-resin

## Hydraulic Characteristics

The approximate pressure drop at various temperatures and flow rates for each meter of bed depth of DIAION™ SMN3 resin in normal down flow operation is shown in the graphs below.



**Fig. 1 Pressure Drop of SMN3**

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