

## Product Data Sheet

## DIAION™ SMT100L

DIAION™ SMT100L is a mixed resin with strongly acidic cation exchange resin, DIAION™ SKT10L, and strongly basic anion exchange resin, DIAION™ SAT10L. It is used for non-regenerable mixed bed for ultrapure water.

## Product

Grade Name	DIAION™ SMT100L		
Type	Mixed		
Matrix	Styrene-DVB, Gel		
Functional Group	Sulfonic acid / Type I (trimethyl ammonium groups)		
Ionic Form	H <sup>+</sup> / OH <sup>-</sup>		
Chemical Equivalent Ratio	1 / 1		

## Specification

Component		Mixed resin	
Outlet Resistivity	MΩ·cm	18 min.	
ΔTOC	ppb	10 max.	
Component		Cation exchange resin DIAION™ SKT10L	Anion exchange resin DIAION™ SAT10L
Color and Shape	-	Brown Translucent Beads	Light Yellow Translucent Beads
Salt Splitting Capacity	meq/mL	1.7 min.	0.9 min.
Water Content	%	50 - 60	62 - 72
Particle Size Distribution on 1180 μm	%	5 max.	5 max.
Particle Size Distribution thr. 425 μm	%	1 max.	1 max.
Effective Size	mm	0.45 min.	0.45 min.
Uniformity Coefficient	-	1.6 max.	1.6 max.
Ionic Form Conversion (H <sup>+</sup> )	eq%	99.9 min.	-
Ionic Form Conversion (OH <sup>-</sup> )	eq%	-	90 min.
Ionic Form Conversion (Cl <sup>-</sup> )	eq%	-	1 max.
ΔTOC	ppb	20 max.	20 max.
Outlet Resistivity	MΩ·cm	12 min.	15 min.

## Typical Properties

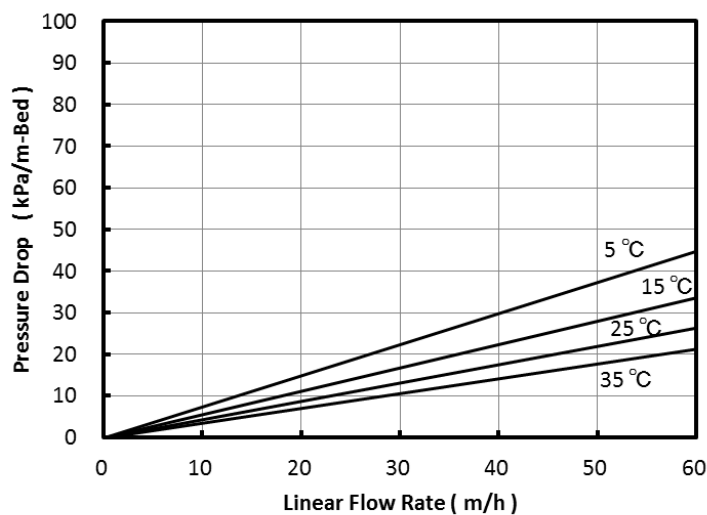
Component		Mixed resin	
Shipping Density	g/L	710	
Component		Cation exchange resin DIAION™ SKT10L	Anion exchange resin DIAION™ SAT10L
Mean Particle Size	μm	710	720
Particle Density	g/mL	1.20	1.07
Total Swelling (Na <sup>+</sup> to H <sup>+</sup> )	%	9	-
Total Swelling (Cl <sup>-</sup> to OH <sup>-</sup> )	%	-	24

## Recommended Operating Conditions

Maximum Operating Temperature	°C	60
Operating pH Range		0 - 14
Minimum Bed Depth	mm	800
Service Flow Rate	m/h	10 - 60

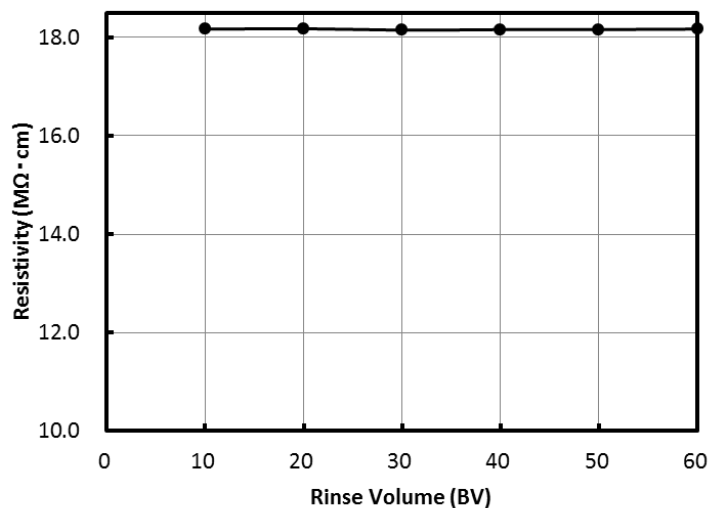
### Hydraulic Characteristics

The approximate pressure drop at various temperatures and flow rates for each meter of bed depth of DIAION™ SMT100L resin in normal down flow operation is shown in the graphs below.

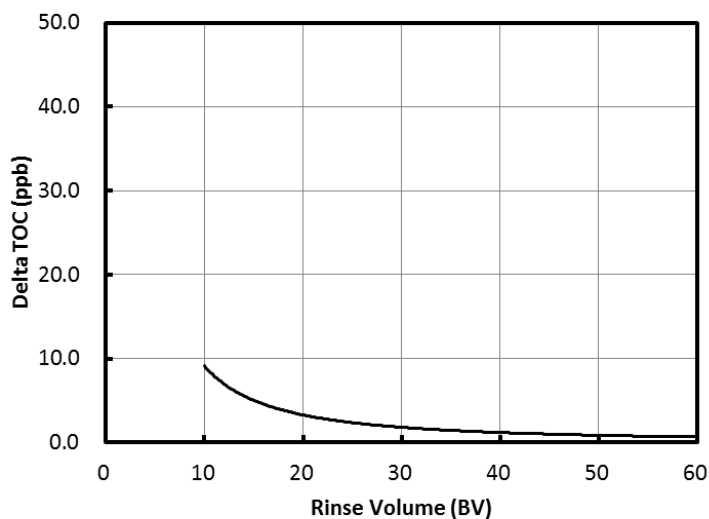


**Fig. 1 Pressure Drop of SMT100L**

## Rinse Performance



**Fig. 2 Resistivity versus Rinse Volume for SMT100L**  
Flow rate : SV 20 (10 L/hr), Resin volume : 500 mL-R



**Fig. 3 Delta TOC versus Rinse Volume for SMT100L**  
Flow rate : SV 20 (10 L/hr), Resin volume : 500 mL-R

## Notice

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