### Product Data Sheet SEPABEADS<sup>™</sup>

# FPDA13

SEPABEADS<sup>™</sup> FPDA13 is a porous methacrylate based anion exchange resin. It shows sufficient stability and highly porous hydrophilic nature which makes it suitable for the purification of bio-polymers.

Product

Grade Name		SEPABEADS <sup>TM</sup> FPDA13
Туре		Weak Base Anion
Matrix	р	olymethacrylate, Highly Porous
Functional Group		Tertiary Amine
lonic Form		Free Base
Specification		
Total exchange capacity	meq/mL	0.7 min.
Water content	%	53 - 63
Particle Size Distribution on 212 $\mu m$	%	5 max.
Particle Size Distribution thr. 75 $\mu$ m	%	2 max.
Effective size	mm	0.1 min.
Uniformity Coefficient	-	1.6 max.
Properties		
Shipping Density	g/L	720
Mean Particle Size	μm	140
Particle Density	g/mL	1.08
Specific Surface Area	m²/g	40
Pore Volume	mL/g	1.0
Pore Radius	Å	470
Recommended Operating Conditions		
Maximum Operating Temperature	°C	130
Operating pH Range		0 - 14
Minimum Bed Depth	mm	800
Flow rate	BV/h	Loading 0.5 - 5
	BV/h	Displacement 0.5 - 2
	BV/h	Regeneration 0.5 - 2
	BV/h	Rinse 1 - 5
Regenerant		
Organic solvents for hydrophobic compounds		
Bases for acidic compounds		
Acids for basic compounds		
Buffer solution for pH sensitive compounds		
Water for an ionic solution		
Hot steam for volatile compounds		
	1	BV(Bed Volume)=1 m <sup>3</sup> /m <sup>3</sup> -resin

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### Pore size distribution





#### Swelling ratio in various solvents

Methanol	1.13
Ethanol	1.09
2-Propanol	1.08
Acetone	1.10
Toluene	1.00
Acetonitrile	1.13
Water	1.00

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### Hydraulic Characteristics

The approximate pressure drop at various temperatures and flow rates for each meter of bed depth of SEPABEADS<sup>TM</sup> FPDA13 resin in normal down flow operation is shown in the graph below.



#### Applications

- · Purification of small peptides, oligonucleotides and proteins
- Adsorption of vitamins, antibiotics, enzymes, steroids and other substance from fermentation solutions
- · Decolorization and purification of various chemicals

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