## DIAION<sup>™</sup> WK100

DIAION<sup>TM</sup> WK100 is a methacrylic-type weakly acidic cation exchange resin. It has carboxylic acid functionality with high regeneration efficiency. A wide range of applications, especially in a field of purification of pharmaceuticals, is recommended.

Product		
Grade Name		DIAION <sup>TM</sup> WK100
Туре		Weak Acid Cation
Matrix		Methacrylic, Porous
Functional Group		Carboxylic Acid
Ionic Form		H <sup>+</sup>
Specification		
Whole Bead Count	-	95 min.
Total Capacity	meq/mL	2.8 min.
Water Content	%	45 - 55
Particle Size Distribution on 1180 μm	%	5 max.
Particle Size Distribution thr. 300 $\mu m$	%	1 max.
Effective Size	mm	0.40 min.
Uniformity Coefficient	-	1.6 max.
Typical Properties		
Shipping Density	g/L	650
Mean Particle Size	μm	550
Particle Density	g/mL	1.14
Total Swelling (H <sup>+</sup> to Na <sup>+</sup> )	%	70
Recommended Operating Conditions		
Maximum Operating Temperature	°C	150
Operating pH Range		5 - 14
Minimum Bed Depth	mm	800
Service Flow Rate	BV/h	5 - 40
Regenerant		HCI
Regenerant Concentration	%	HCl 1 - 5
Regenerant Level	% of ionic load	110
Regenerant Flow Rate	BV/h	2 - 6
Total Rinse Requirement	BV	10 - 20

1 BV(Bed Volume)=1 m<sup>3</sup>/m<sup>3</sup>-resin

## **Hydraulic Characteristics**

The approximate pressure drop at various temperatures and flow rates for each meter of bed depth of DIAION<sup>TM</sup> WK100 resin in normal down flow operation is shown in the graphs below.

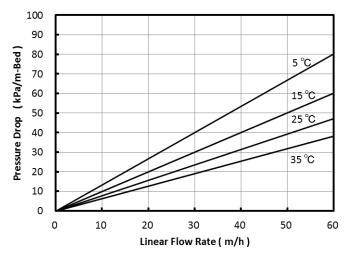


Fig. 1 Pressure Drop of WK100

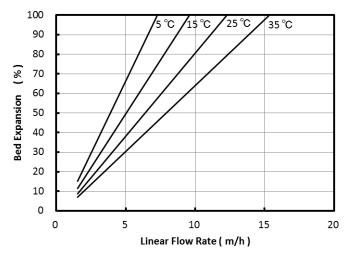


Fig. 2 Bed Expansion of WK100

## **Notice**

DIAION<sup>TM</sup> is a registered trademark of Mitsubishi Chemical Corporation. The information contained herein is believed to be true and accurate, but all data, recommendations and suggestions are provided without guarantee, since the conditions of use are beyond our control and can affect the performance and properties of our products. The user is solely responsible for confirming that our product is suitable for the intended end use, and for compliance with all legal regulations and patents. Other than compliance with published Mitsubishi Chemical Corporation specifications agreed to pursuant to a signed writing during the warranty period, and except as required by law, MITSUBISHI CHEMICAL CORPORATION AND ITS AFFLIATES MAKE NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, OR ANY WARRANTY ARISING OUT OF A COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. If a product is found to be defective during the warranty period, user's sole remedy and our sole obligation is, at our option, replacement of the affected product or refund of the purchase price. Except as required by law, we are not liable for any damage, harm or loss resulting from our product, whether direct, indirect, consequential, incidental or special, and irrespective of legal theory asserted, including strict liability, contract, warranty, or negligence.