

Product Data Sheet

DIAION™ WK10

DIAION™ WK10 is a methacrylic-type weakly acidic cation exchange resin. It has carboxylic acid functionality with high regeneration efficiency. A wide range of applications, especially in a field of purification of pharmaceuticals, foods and organic chemicals, is recommended.

Product

Grade Name	DIAION™ WK10	
Type	Weak Acid Cation	
Matrix	Methacrylic, Porous	
Functional Group	Carboxylic Acid	
Ionic Form	H ⁺	

Specification

Whole Bead Count	-	95 min.
Total Capacity	meq/mL	2.5 min.
Water Content	%	52 - 58
Particle Size Distribution on 1180 μm	%	5 max.
Particle Size Distribution thr. 300 μm	%	1 max.
Effective Size	mm	0.40 min.
Uniformity Coefficient	-	1.6 max.

Typical Properties

Shipping Density	g/L	630
Mean Particle Size	μm	590
Particle Density	g/mL	1.13
Total Swelling (H ⁺ to Na ⁺)	%	47

Recommended Operating Conditions

Maximum Operating Temperature	°C	150
Operating pH Range		5 - 14
Minimum Bed Depth	mm	800
Service Flow Rate	BV/h	5 - 40
Regenerant		HCl
Regenerant Concentration	%	HCl 1 - 5
Regenerant Level	% of ionic load	110
Regenerant Flow Rate	BV/h	2 - 6
Total Rinse Requirement	BV	10 - 20

1 BV(Bed Volume)=1 m³/m³-resin

Hydraulic Characteristics

The approximate pressure drop at various temperatures and flow rates for each meter of bed depth of DIAION™ WK10 resin in normal down flow operation is shown in the graphs below.

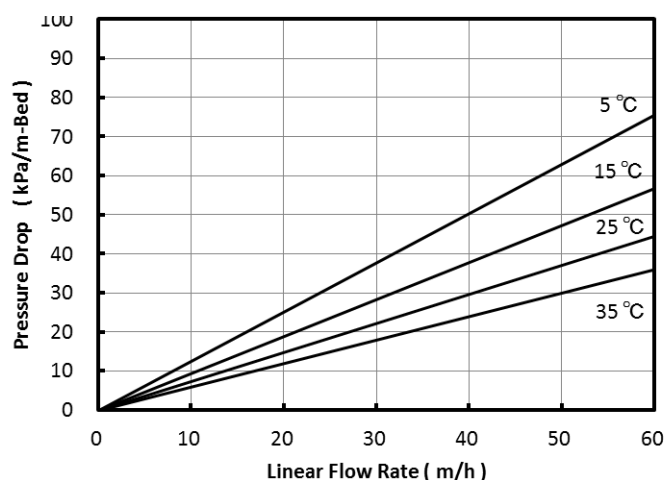


Fig. 1 Pressure Drop of WK10

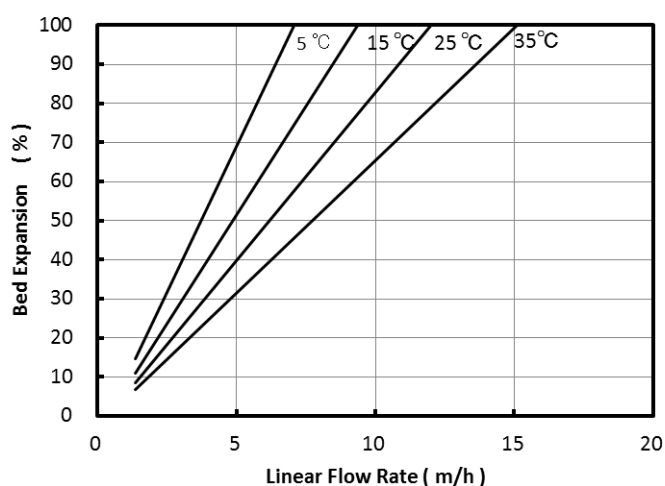


Fig. 2 Bed Expansion of WK10

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